

eCTD[®] Motor

Weatherford's *eCTD* motor has all the rugged traits of the proven CTD® motor plus many enhancements to perform in today's hotter and deeper wells with declining bottomhole pressures. This positive displacement motor (PDM) features a stator of uniform thickness to provide more consistent performance and many other advantages over conventional power section technology. The motor that set the standard for reliable performance in coiled-tubing (CT) deployed interventions is now more powerful and durable than ever before.

Applications

- Harsh H₂S and CO₂ environments
- · Heavy-duty milling
- · Coiled-tubing drilling
- Tubing cutting
- Underreaming
- Plug removal
- · High-temperature environments
- Nitrogen (N₂) environments

Features, Advantages and Benefits

- The high-strength, corrosion-resistant, nickel-chromium construction of INCONEL® alloy can withstand temperature extremes, thereby limiting the risk associated in wells with high concentrations of H₂S and CO₂.
- More power minimizes stalling, maximizes rate of penetration (ROP), and extends coiled-tubing life. The eCTD motor delivers 50 to 90 percent more power than most conventional motors because underlying steel lobes allow the elastomer to achieve a stronger seal between the rotor and the stator. More power means higher effective ROP, with more time on the bottom drilling and less time lifting out of a stall. Every trip CT makes across the gooseneck has significant cost implications. Less stalling reduces stress on CT to extend fatigue life and reduce intervention costs.
- Uniformly thick injected elastomer is structurally supported by the steel tube for longer motor life.
 This feature reduces the probability of chunking caused by hysteretic failure; provides greater resistance to the damaging effects of heat, gas, and chemicals; and results in longer mean time between failures (MTBF) than possible with conventional stators, especially in N_a applications.

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Features, Advantages and Benefits (continued)

- Higher temperature ratings enable reliable performance in today's hotter wells; and less rubber, with a thin, uniform
 thickness, reduces swelling from temperature changes. Heat is more readily dissipated through the thin rubber layer
 directly to the steel tube. Weatherford's eCTD power sections have been run successfully in wells with temperatures
 in excess of 420°F (216°C). Current 3-1/2 version is rated for 350°F (177°C).
- Higher weight-on-bit rating enables the motor to safely handle heavy-duty milling and drilling operations.
- · Sealed bearings provide unparalleled motor longevity.

Specifications

Performance

OD (in./ <i>mm</i>)	Maximum Torque Output (ft-lb/N•m)	Maximum Bit Pressure Drop (psi/kPa)	Minimum Flow Rate (GPM/ <i>LPM</i>)	Maximum Flow Rate (GPM/ <i>LPM</i>)	Speed Range (RPM)	Maximum Weight on Bit (lb/kg)	Maximum Temperature (°F/°C)	Maximum Overpull (lb/kg)
1-11/16 <i>4</i> 2.900	250 339	2,000 13.79	15 56.78	35 132.49	190 to 380	7,920 3,592		12,000 <i>5,44</i> 3
2-1/8 53.975	438 593		25 94.63	50 189.27	300 to 610	9,240 <i>4,191</i>	425° 218°	18,250 8,278
2-7/8 73.025	1,050 1,424		40 151.42	120 <i>454.25</i>	280 to 450	18,240 8,274		34,000 <i>15,422</i>
3-1/2 88.900	1,750 2,373		80 302.83	160 <i>605.67</i>	215 to 460	38,000 17,000	350° 177°	107,500 <i>48,000</i>

Equipment

OD (in./mm)	Overall Length (ft/m)	Configuration	Stages	Weight (lb/kg)	Standard Thread Connections	Makeup Torque (ft-lb/ <i>N•m</i>)	Bit Size Range (in./mm)
1-11/16 <i>42.900</i>	7.2 2.20	5:6	2.3	63 28.58	1-in. AMMT	399 <i>541</i>	1-13/16 to 2-3/8 46.04 to 60.33
2-1/8 53.975	11.0 3.35		2.5	83 37.65	1 1/2-in. AMMT	672 911	2-1/4 to 3-1/2 57.15 to 88.90
2-7/8 73.025	11.9 3.63		3.5	192 87.09	2 3/8-in. PAC	2,693 3,651	3-1/4 to 4-3/4 82.55 to 120.65
3-1/2 88.900	11.8 3.59	7:8	5.0	250 113.30	2 3/8-in. API Reg	2,908 3,943	3-7/8 to 7-7/8 149.00 to 200.00