## HTD-1500 Hydraulic Drive

Provides a reliable, economical solution for a variety of PCP applications, including heavy to light oil, coalbed methane, and water source wells

## Applications

- PCP applications driven by hydraulic power
- Temporary installations or areas with no electricity


## Features and Benefits

- The small footprint is especially useful for height-restricted areas and aesthetically sensitive environments.
- Standard features include a hinged guard for easy sheave and belt inspection or replacement and a single-point, adjustable, balanced lifting system for ease of handling.
- The ability to vary hydraulic motor and sheave combinations provides flexibility to adjust output speed and torque.


## Tool Description

The Weatherford HTD-1500 drive is a hydraulic, belt-driven drive with a torque capacity of $1,500 \mathrm{lbf}-\mathrm{ft}$. It is compatible with Weatherford stuffing boxes and various wellhead connections.

## Specifications

| Drive type | Hydraulic, belt-driven drive |
| :--- | :---: |
| Prime mover type | Hydraulic |
| Braking mechanism ${ }^{\text {a }}$ | Fixed-orifice check valve required |
| Dynamic bearing capacity | $99,902 \mathrm{lbf}(444,385 \mathrm{~N})$ |
| Bearing Ca90 capacity | $25,900 \mathrm{lbf}(11,748 \mathrm{kgf})$ |
| Torsional rating | $1500 \mathrm{Ibf}-\mathrm{ft}(2034 \mathrm{~N} \bullet \mathrm{~m})$ |
| Maximum polished-rod speed ${ }^{\mathrm{b}}$ | 500 rpm |
| Polished-rod size | $1-1 / 4$ and 1-1/2 in. |
| Maximum axial load | 9 tonne |
| Main shaft type | Hollow |
| Maximum sheave ratio | $5.14: 1$ |
| Input shaft diameter | $2.75 \mathrm{in}.(70 \mathrm{~mm})$ |
| Maximum driven sheave diameter | $28.5 \mathrm{in} .(724 \mathrm{~mm})$ |
| Maximum driver sheave diameter | $10.5 \mathrm{in}.(267 \mathrm{~mm})$ |
| Maximum number of belts | 1 ea. Synchronous |
| Shaft to shaft distance | $21.2 \mathrm{in}.(538 \mathrm{~mm})$ |
| PR drive clamp type | 8 bolt |

${ }^{\text {a }}$ Can be supplied with drive or provided by end user on hydraulic power unit
${ }^{\mathrm{b}}$ Depending on sheave ratio and hydraulic system


The HTD-1500 hydraulic drive is a low-cost drive that provides flexibility to accommodate speed and torque requirements in non-electrified areas.

## Options

- Integral, booth- and yokemounted stuffing boxes ${ }^{\text {c }}$
- Conventional, I-PAK ${ }^{\circledR}$, and DuraSeal ${ }^{\circledR}$ stuffing box types
- Polished-rod speed indicator
- Polished-rod lock-out tool
${ }^{\text {c }}$ Some conditions may apply


## HTD-1500 Hydraulic Drive

## Specifications

| Available stuffing box (SB) mounting | 12T two-post yoke, threaded cap, one-piece SB |  | 33.6 T standard booth, bolt-on SB |  |  | Integral |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Available stuffing box type | Conventional | I-PAK ${ }^{\text {® }}$ | Conventional | I-PAK | DuraSeal ${ }^{\text {® }}$ | DuraSeal |
| Available stuffing box wellhead connection <br> API compatible | 2-7/8 EUE pin |  |  |  |  |  |
|  | 3-1/8 3M flange |  |  |  |  |  |
|  |  |  | 4-1/16 2 M or 3 M flange |  |  |  |
|  |  |  | $5-1 / 82 \mathrm{M}$ or 3M flange |  |  |  |
| Height: top of PR guard | 62 in. (1,570 mm) |  |  |  |  | $47 \mathrm{in} .(1,186 \mathrm{~mm})$ |
| Height: top of PR clamp | 49 in . (1,245 mm) |  |  |  |  | $34 \mathrm{in} .(861 \mathrm{~mm}$ ) |
| Width | $30 \mathrm{in}.(757 \mathrm{~mm})$ |  |  |  |  |  |
| Length | $48 \mathrm{in} .(1,222 \mathrm{~mm})$ |  |  |  |  |  |
| Approximate weight ${ }^{\text {a }}$ | $618 \mathrm{lb}(280 \mathrm{~kg})$ |  |  |  |  | $511 \mathrm{lb}(232 \mathrm{~kg})$ |
| Motor mounting | Single |  |  |  |  |  |
| Maximum motor frame size | SAE D (optional SAE C) |  |  |  |  |  |
| Maximum motor weight ${ }^{\text {b }}$ | 8001 |  | $\begin{gathered} 1,500 \mathrm{lb}(680 \mathrm{~kg}) \\ \text { 2-7/8 EUE pin: } 1,000 \mathrm{lb}(454 \mathrm{~kg}) \end{gathered}$ |  |  |  |
| Maximum slant angle from vertical | $45^{\circ}$ |  |  |  |  |  |
| Ambient operating temperature range | -40 to $122^{\circ} \mathrm{F}$ (-40 to $50^{\circ} \mathrm{C}$ ) |  |  |  |  |  |
| Minimum start-up temperature | $-4^{\circ} \mathrm{F}\left(-20^{\circ} \mathrm{C}\right)$ |  |  |  |  |  |
| Operating temperature range | -4 to $167^{\circ} \mathrm{F}\left(-20\right.$ to $\left.75^{\circ} \mathrm{C}\right)$ |  |  |  |  |  |

${ }^{\text {a }}$ Not including motor, belts, sheaves, and bushings
${ }^{\text {b }}$ Including motor, belts, sheaves, and bushings


Available polished-rod speed and torque will vary depending on hydraulic motor, sheave ratio, and hydraulic-power-unit capabilities. Consult your local Weatherford representative for more information about designing your system for your particular well conditions. *Information is based on an 1,800-rpm prime mover speed.

